

MULE-HIDE BONDING ADHESIVE

PRODUCT DESCRIPTION

Mule-Hide Bonding Adhesive is a synthetic rubber adhesive designed especially for the installation of fully or partially adhered EPDM roof membrane systems and flashings.

BASIC USES

Mule-Hide Bonding Adhesive is used to bond EPDM single ply membranes to insulation board, metal, wood, and other various substrates. May be used on both horizontal and vertical surfaces.

PRODUCT BENEFITS

- Fast drying
- Excellent heat resistance
- Versatile, high overall performance
- Long open tack time
- Excellent green strength
- Brushes or roller coats easily over a wide application temperature range

SPECIFICATIONS

Typical Liquid Properties* at 77° F

Color	Amber
Base Polymer	Neoprene
Total solids by Weight, %	25%
Specific Gravity	0.87
Pounds per Gallon	7.08 (3.2Kg)
Viscosity, cps	2,500
Brookfield RVT, Spindle No. 3 at 20 rpm	
Solvents	Ketone, Toluene, Aliphatic Hydrocarbon, Xylene
Estimated Coverage	60 sq ft/gal (finished)

*Typical Values: Based on material tested in our laboratories but variable from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

PACKAGING AND STORAGE

DOT Label Required: Flammable Liquid

Mule-Hide Bonding Adhesive should be stored in a closed container between 60° F and 80° F for no longer than one year. Rotate stock.

INSTALLATION INSTRUCTIONS

Materials to be bonded should be clean, dry, and free from contaminants. Stir adhesive thoroughly before use. Apply adhesive by roller to the substrate and membrane at the specified coverage rate of 60 sq. ft. per gallon (finished coverage). Allow to dry 15 to 30 minutes before assembly. Mate with adequate pressure to ensure contact of all bonding areas. See Mule-Hide Specifications Manual for complete application procedures.

Form # PDS-E-14
Date 01/01/2007

MULE-HIDE PRODUCTS CO., INC.

P.O. Box 1057, Beloit, WI 53512-1057 • 608/365-3111 • Fax: 608/365-7852

PRODUCT DATA SHEET

MULE-HIDE BONDING ADHESIVE

PRECAUTIONS

Mule-Hide Bonding Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn.

Mule-Hide maintains Material Safety Data Sheets on all of its products. Material Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Our material Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

TECHNICAL SERVICES

Contact Mule-Hide Products Co., Inc. at 608/365-3111 for additional information.

DISCLAIMER

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not make nor does it authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Mule-Hide's physical properties. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury of person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the complaint or failure before repairs are made.

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