

PRODUCT DATA SHEET

MULE-HIDE BLACK SPLICE ADHESIVE

PRODUCT DESCRIPTION

Mule-Hide Black Splice Adhesive is a black, butyl rubber based product designed for splicing EPDM membranes and uncured EPDM flashings. This product has been formulated to provide fast drying, long open time and high peel strength. When cured, Mule-Hide Splice Adhesive offers good resistance to heat, cold water and moisture. Mule-Hide Splice Adhesive can be easily brushed or roller applied at high or low temperatures.

BASIC USES

Mule-Hide Black Splice Adhesive may be used on EPDM membranes for splicing field sheets. This product may also be used to splice Uncured EPDM Flashing material to cured EPDM membranes. Use Mule-Hide White Splice Adhesive when a white (white-on-black) membrane is required. Either Mule-Hide Seam Cleaner or Mule-Hide Tape Primer must be used to prepare the membrane prior to the application of the adhesive.

SPECIFICATIONS

Typical Liquid Properties* at 77°F

Base Polymer	Butyl
Color	Black
Solids, %	30%
Solvent Formulation	Aromatic, Aliphatic
Viscosity	
Brookfield, RVT No.2 at 20 rpm,cps	3000 - 4000
Specific Gravity	0.883
Pounds per Gallon	7.4 (3.4Kg)
Flash Point, F, SETA	8°F (-13°F)

*Typical Values: Based on material tested in our laboratories but variable from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

Estimated Coverage Rates Of Mule-Hide Black Splice Adhesive*

<u>Splice Width</u>	<u>Coverage (Linear Ft/Gal)</u>
3"	150 ft.
4"	120 ft.
6"	100 ft.

*Approximately 5 mils dry thickness each side

This coverage rate equates to 50 square feet of finished seam per gallon.

PACKAGING AND STORAGE

DOT Label Required: Flammable liquid

When Mule-Hide Splice Adhesive is stored in an unopened container between 60°F and 80°F, the shelf life is 12 months. Rotate stock.

Form # PDS-E-11
Date 01/01/2007

MULE-HIDE PRODUCTS CO., INC.

P.O. Box 1057, Beloit, WI 53512-1057 • 608/365-3111 • Fax: 608/365-7852

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INSTALLATION INSTRUCTIONS

After positioning sheets, fold overlapping sheet back approximately 12". Thoroughly clean both mating surfaces with Mule-Hide Seam Cleaner (Black) and Scotch-Brite® pads or clean rags so that both surfaces are solid black in color with no streaking. Thoroughly stir the Splicing Adhesive. Apply an even coating of Splice Adhesive to both primed surfaces and allow to dry until tacky but will not string, stick or move when touched or pushed with a dry finger (approximate drying time may vary between 15 to 45 minutes). Roll top sheet onto the mating surface assembling with hand pressure. Using a 2" steel roller, apply adequate pressure over the entire seam area, rolling perpendicular to the length of the seam. Mule-Hide Lap Sealant must be applied along the completed seam edge.

Note: See Mule-Hide EPDM Specification Manual for complete application procedures.

PRECAUTIONS

Mule-Hide Splice Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn.

Mule-Hide maintains Material Safety Data Sheets on all of its products. Material Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Material Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

TECHNICAL SERVICES

Contact Mule-Hide Products Co., Inc. at 608/365-3111 for additional information.

DISCLAIMER

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not make nor does it authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Mule-Hide's physical properties. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury of person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the complaint or failure before repairs are made.

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