

**MULE-HIDE PVC BONDING ADHESIVE (Solvent-Based)**

**PRODUCT DESCRIPTION**

Mule-Hide PVC Bonding Adhesive is a high strength solvent-based solvent adhesive. The adhesive is easily spread, has good initial tack and dries to an elastomeric bond.

**BASIC USES**

Mule-Hide PVC Bonding Adhesive is designed for bonding Mule-Hide PVC Membrane to metal, wood and concrete surfaces and certain roof insulations. Mule-Hide PVC Bonding Adhesive is used for adhering Mule-Hide PVC Membrane wall flashings to vertical surfaces.

**PRODUCT BENEFITS**

- 1) Excellent resistance to moisture
- 2) Fast drying
- 3) Versatile, high overall performance
- 4) Excellent heat resistance
- 5) Excellent green strength
- 6) Brushes and roller coats easily over a wide application temperature range

**SPECIFICATIONS\***

Base:	Synthetic Rubber
Color:	Pale Yellow
Coverage:	Approximately 60 SF/gal finished surface (2 sides)**
Solids:	24.2%
Flash Point:	74°F (23.3°C) Closed Cup
Brookfield Viscosity:	2300 Centipoises
Ave. Net Weight:	7.3 lbs/gal (3.3Kg)
Shelf Life:	1 year

\*Typical Values: Based on materials tested in our laboratories but variable from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

\*\*Coverage rates will vary depending on the type of substrate (porosity of the surface) and climatic conditions.

**PACKAGING AND STORAGE**

Mule-Hide PVC Bonding Adhesive is available in a 5 gallon pail. Store in a cool, dry, well ventilated area. Keep away from heat, sparks and open flame.

**INSTALLATION INSTRUCTIONS**

Materials to be bonded should be clean, dry and free of contaminants. Stir adhesive thoroughly before each use (minimum of 5 minutes). **Do Not Thin.** Do not use in direct contact with polystyrene foam. Apply the adhesive to the substrate and to the backside of the PVC membrane using a medium nap roller ensuring 100% coverage of the surfaces to be bonded. The application must be uniform with no globs or puddles. **Do not apply adhesive to seam areas that will be hot air welded.** Allow the adhesive to dry 5 - 50 minutes depending on ambient temperatures. When the adhesive becomes tacky and does not string with a light touch, mate the membrane to the substrate. If the adhesive becomes too dry (no

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longer tacky) or has been exposed to rain and is wet, allow to dry (if wet) and reapply a fresh coat of adhesive. Carefully roll or broom (using a soft bristle push broom) the membrane to promote maximum positive contact. Refer to the Mule-Hide PVC Specification Manual for detailed instructions.

**PRECAUTIONS**

Read Material Safety Data Sheet prior to using Mule-Hide PVC Bonding Adhesive.

**TECHNICAL SERVICES**

Contact Mule-Hide Products Co., Inc. at 608/365-3111 for additional information.

**DISCLAIMER**

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not make nor does it authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Mule-Hide's physical properties. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury of person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the complaint or failure before repairs are made.

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